

AMENDMENT TO THE CLAIMS

Please **AMEND** claim 6.

Please **CANCEL** claims 1-2, 4-5, and 7-8 without prejudice or disclaimer.

A copy of all pending claims and a status of the claims is provided below.

1-2. (cancel)

3. (original) An automotive knuckle comprising:

an inner surface; and

a bottom portion, wherein

a fitting hole to which a wheel bearing is fitted,

a through hole opened in the inner surface of the fitting hole,

an open end portion of the through hole is deburred by inserting a cutting tool there into at an angle at which the tool does not touch the remaining part of the knuckle,

the cutting tool has a diameter being larger than that of the through hole and also has a cutting part that has a hemispherical leading end portion,

a burr formed at the open end portion of the through hole is removed by rotating the cutting tool while simultaneously making the leading end portion of the through hole, and

a contour of the open end portion is shaped nearly like an ellipsoid having a major axis and a minor axis.

4-5. (cancel)

6. (currently amended) The automotive knuckle according to claim 3, wherein the angle of the cutting tool is 45 degrees.

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7-8. (cancel)

9. (original) The automotive knuckle according to claim 3, wherein the cutting tool is a ball end mill.